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117

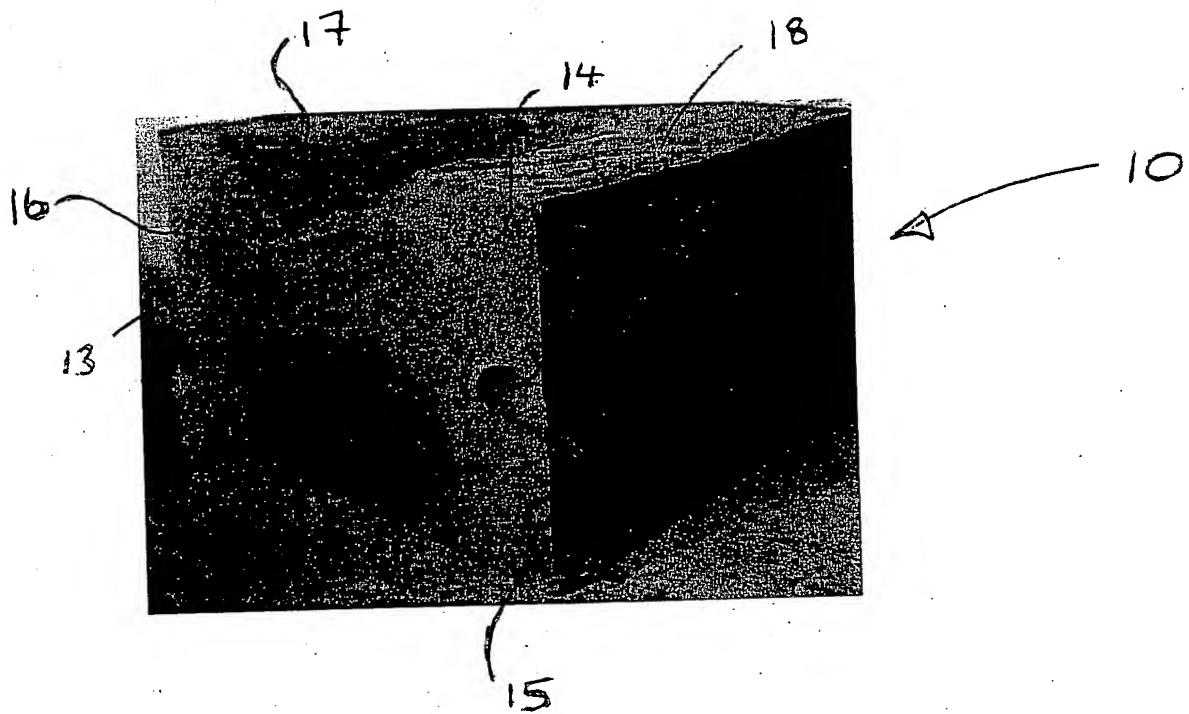


FIG. 1

2/7

Diagram of the manufacturing process

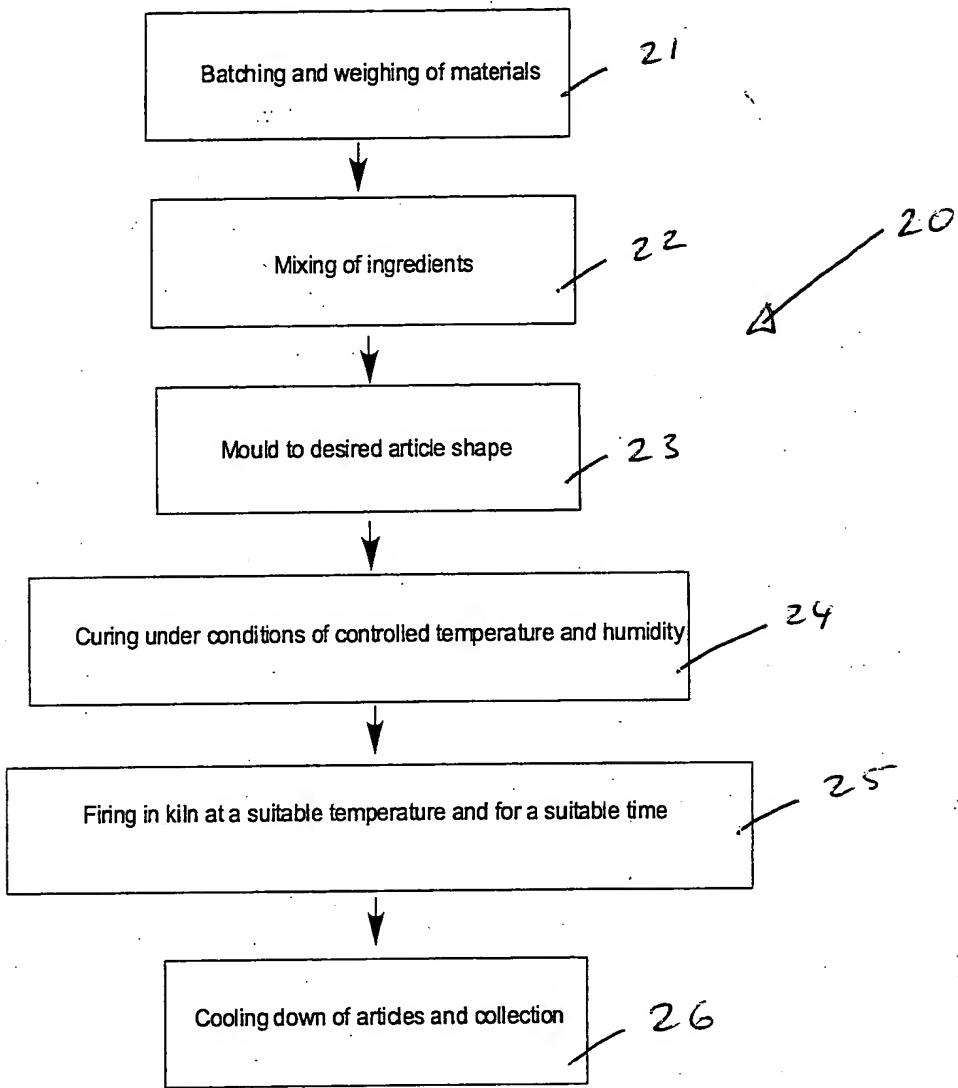


FIG. 2

317

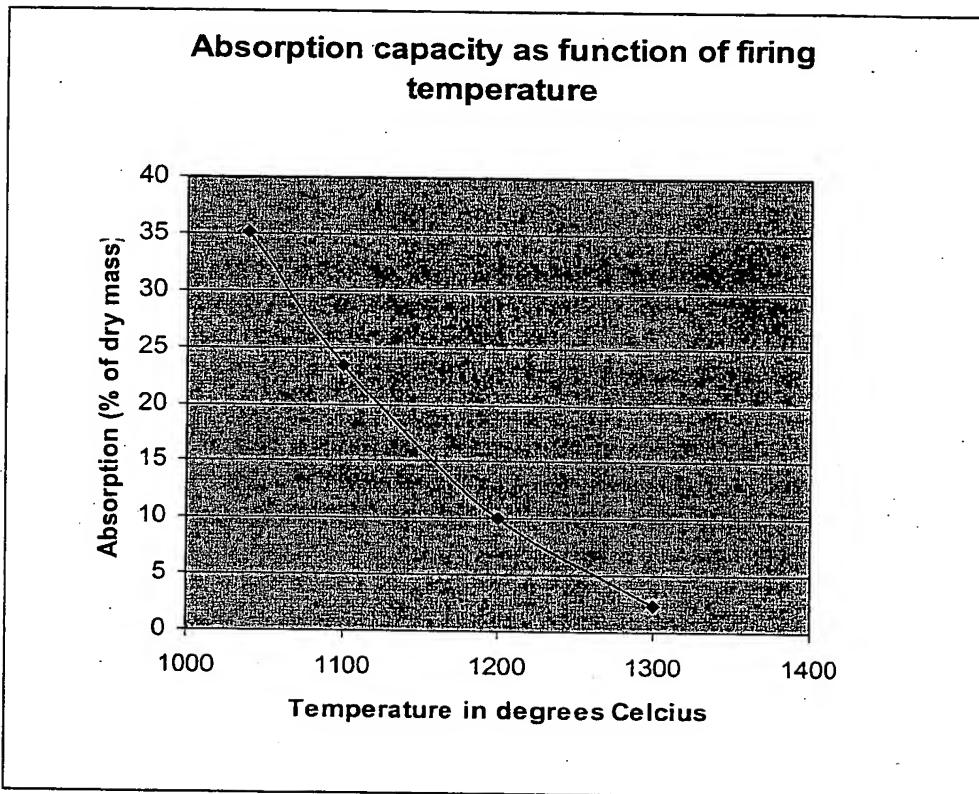


FIG. 3

417

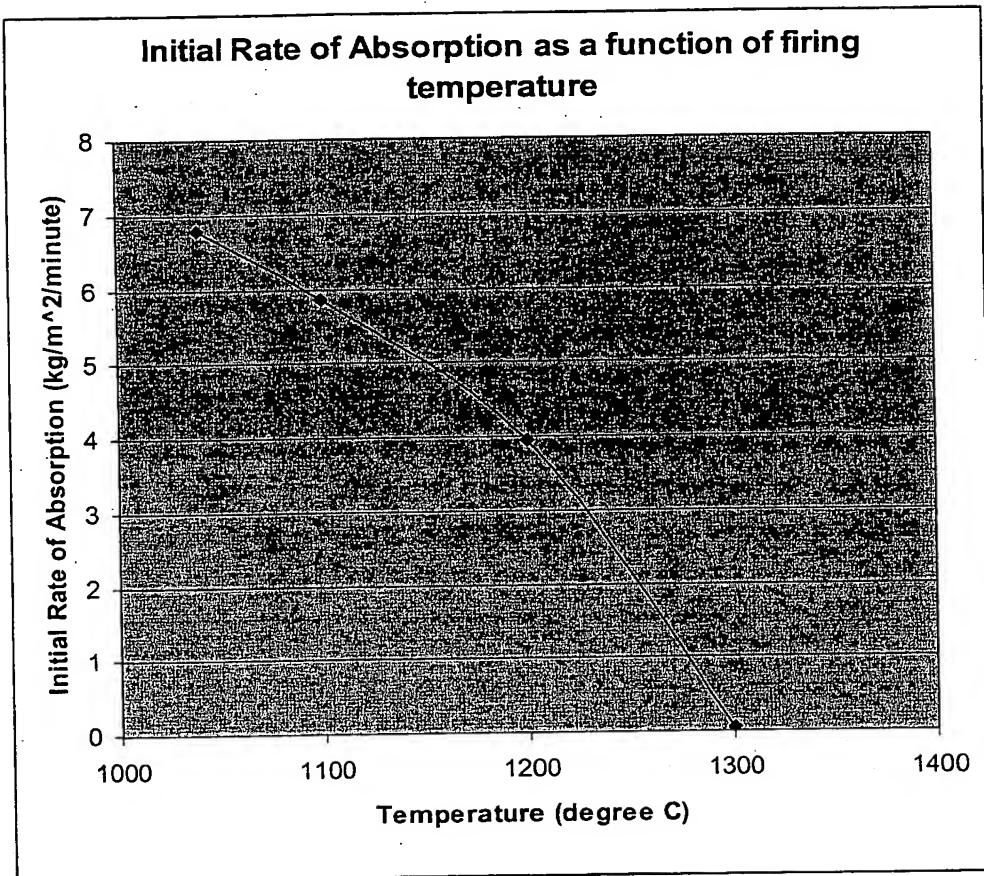


FIG. 4

517

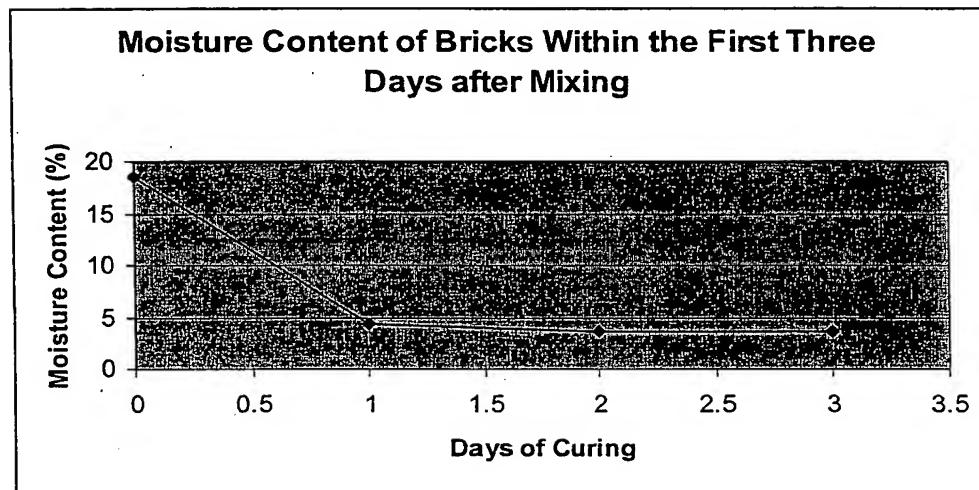


FIG. 5

617

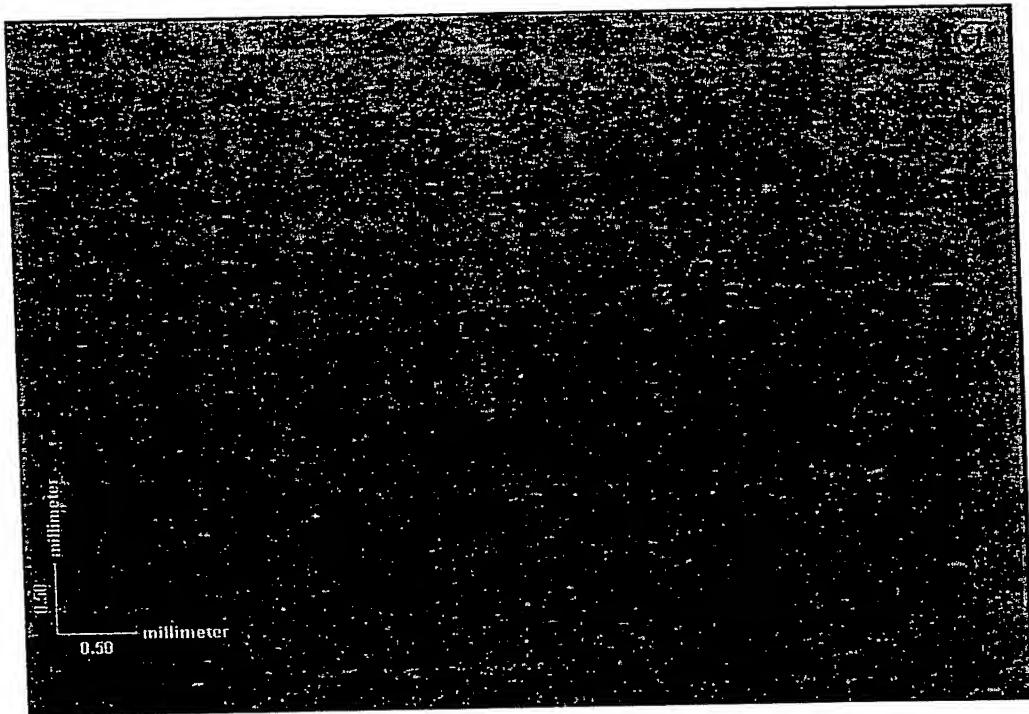


FIG. 6

7/7

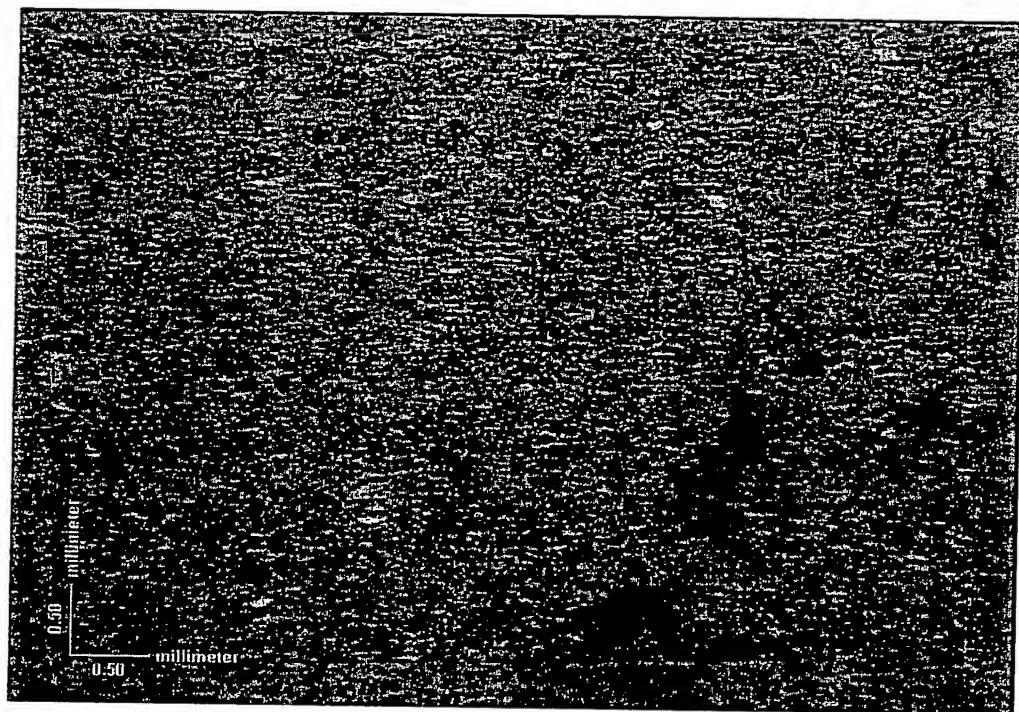


FIG. 7